

SECTION 211-04: Steering Column
SPECIFICATIONS

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Material

Item	Specification	Fill Capacity
Instant Gel Adhesive TA-19	WSK-M2G402-A4	—

Torque Specifications

Description	Nm	lb-ft	lb-in
Lower steering column shaft-to-steering gear bolt	30	22	—
Lower steering column shaft-to-upper steering column shaft bolt	48	35	—
Steering column bolts	28	21	—
Steering column motor screws	6	—	53
Steering column motor trunion nut bracket screws	7	—	62
Steering column nuts	30	22	—
Steering column shaft dash seal bolts	12	—	106
Steering column shroud screws	2	—	18
Steering wheel bolt	48	35	—
Upper steering column shaft-to-steering column bolt	28	21	—